



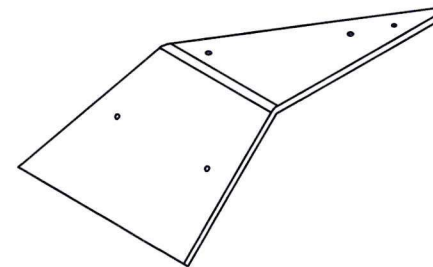
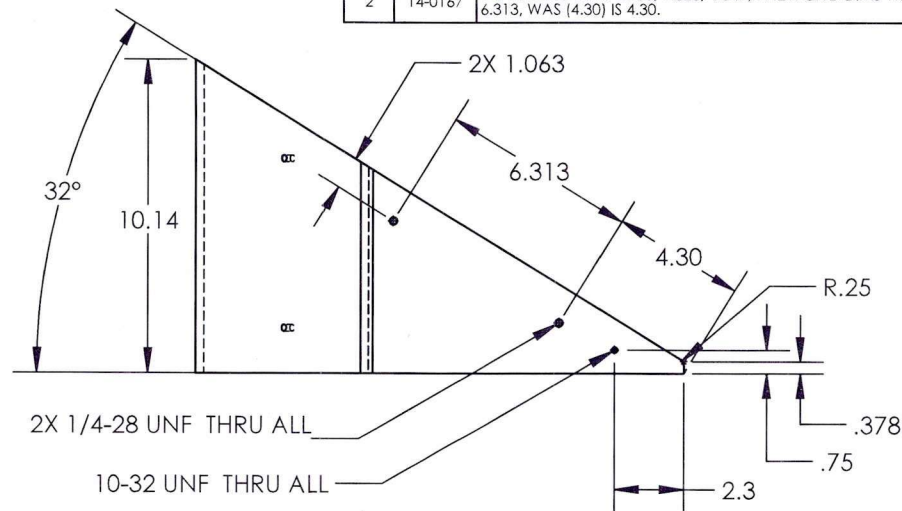
P.T.O.

Plex 1/22/19 10:30 AM dart.Lussier.Patrick

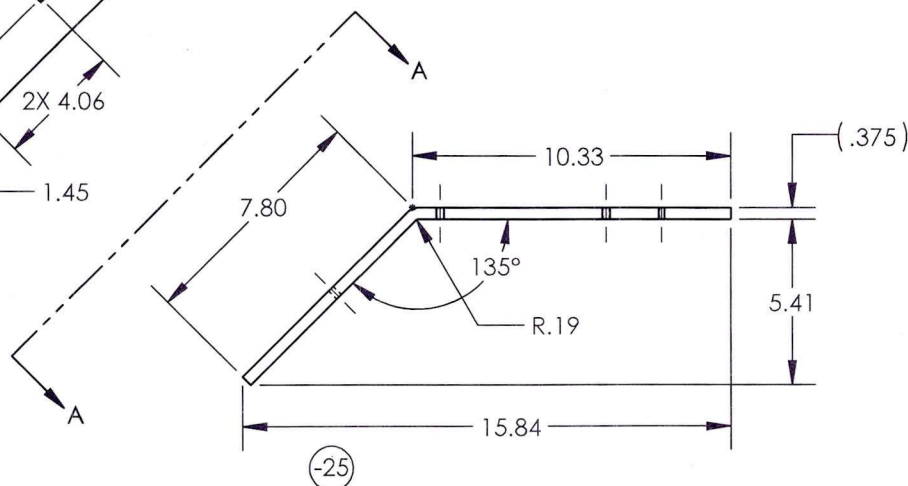
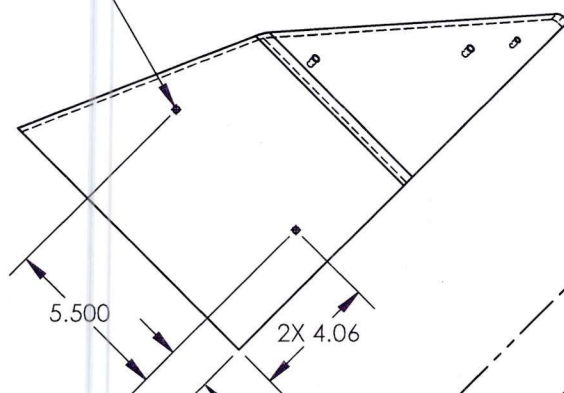
Plex 1/22/19 10:30 AM dart.Lussier.Patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-25 DELETED 45° ANGLE FROM BOTTOM OF PART.	1/22/2013	RJC	SE
2	14-0167	-25 DELETED DIMS 4.933, 1.623, 4.047, 9.421. CHD DIMS WAS (2X 1.063) IS 2X 1.063, WAS (6.313) IS 6.313, WAS (4.30) IS 4.30.	10/22/2014	DPD	JAG



2X 1/4-28 UNF THRU ALL



LEFT ANGLE PLATE

DART AEROSPACE	
TITLE TOW BAR, (FLIR)	
DWG NO. RBW0905G10331-3G-03-25	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH SEE -5 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:6	DATE 11/19/2012 SHEET 14 OF 43

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date : _____		QTY Affected : _____		MRB (QSI042)			
Description 		DART Aerospace Ltd. 1270 Aberdeen Street Newmarket, ON K6A 1K7 CANADA TEL: 1 813 632-6200 Email: sales@dartaero.com www.dartaerospace.com					
						Completed By	
						Lead hand / Supervisor	
						QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Crimp/Kink/Ripples ☐ Marks/Chatter ☐ Mislabeled ☐ Drill Holes ☐ Fit/Function ☐					
Other/Details: _____ 		ss/Surge ☐ gram ☐ ection ☐ stock Pulled ☐ equence ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>189255</u> Part No. <u>RBW09061033-36-03-25</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☒</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td colspan="3"></td> <td>Quality ☐</td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☒	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐				Quality ☐																										
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Date : <u>19-01-23</u>		Sequence #: <u>130</u>		QTY Affected : <u>2</u>		MRB (QSI042) DAS 9 9-89 <u>19-01-23</u>																																													
Description Work Order Deviation				Disposition																																															
<u>part crack during bending</u>				<u>Scrap destroy no replace</u>																																															
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				Lead hand / Supervisor <u>JS</u> <u>19-01-23</u>																																															
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